



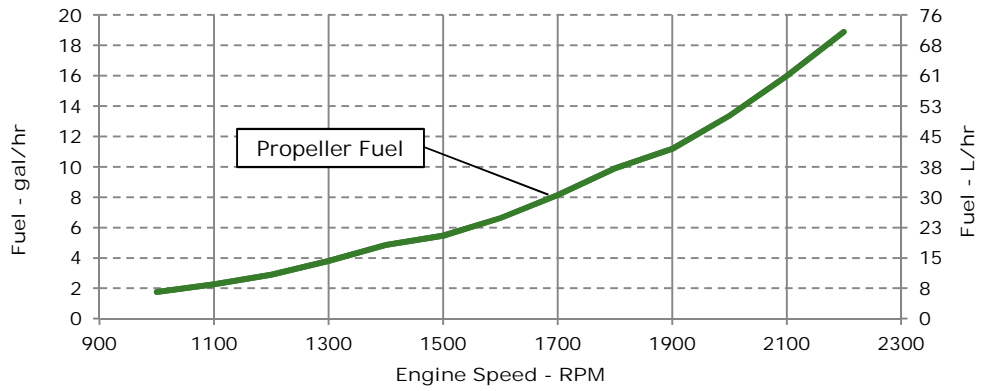
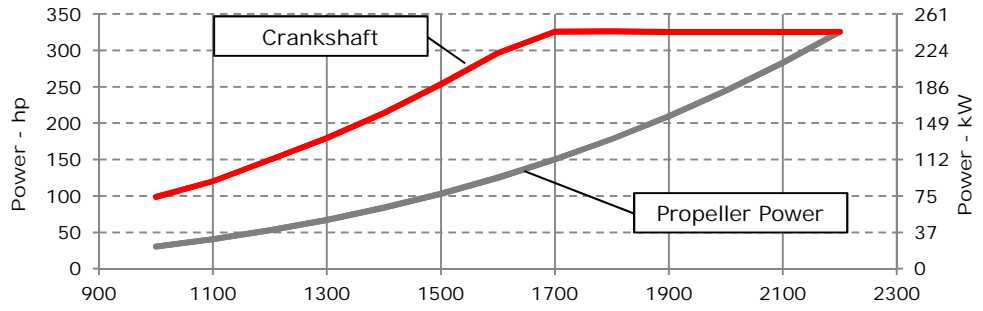
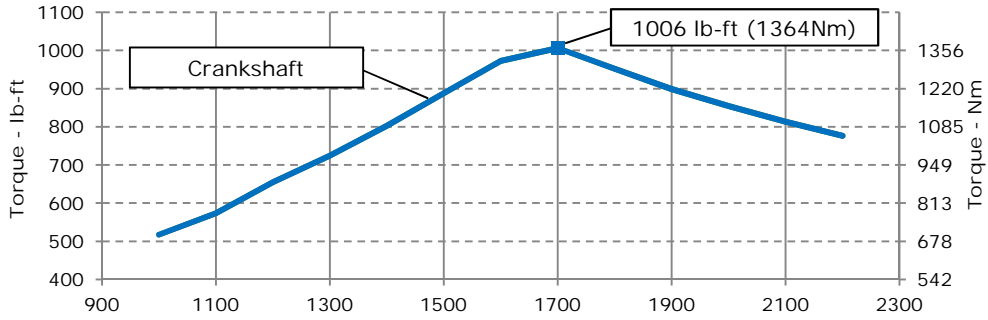
JOHN DEERE

ENGINE PERFORMANCE CURVE

Rating: M2 - 325hp (242kW) @ 2200 RPM
 Application: Marine

PowerTech™ 9.0L Engine

Model: 6090AFM85



REFERENCE CONDITIONS

Air Intake Restriction..... 12 in.H₂O (3 kPa)
 Exhaust Back Pressure..... 30 in.H₂O (7.5 kPa)

Rated speed and power
 Gross power guaranteed within ±5% at SAE J1995 and ISO 3046
 J1995 and ISO 3046 conditions:

- 77 °F (25 °C) air inlet temperature
- 29.31 in.Hg (99 kPa) barometric pressure
- 104 °F (40 °C) fuel inlet temperature
- 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced in any manner by operating characteristics of the vessel (free field temp).

Conversion factors:

- Power: kW = hp x 0.746
- Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
- Torque: N·m = lb-ft x 1.356

All values from currently available data. Subject to manufacturing and measurement variations and to change without notice.
 Actual performance is subject to application and operation conditions outside of John Deere control.

Notes:

M2: The M2 rating is for marine propulsion applications that typically operate between 3,000-5,000 hours per year and have load factors up to 65 percent. This rating is for applications that are in continuous use and use full power for no more than 16 hours of each 24 hours of operation. The remaining time of operation is at or below cruising speed.

Possible applications: Short-range tugs and towboats long-range ferryboats, large passenger vessels and offshore displacement hull fishing boats

Designed/Calibrated to meet:

- EPA Commercial Marine Tier 3
- IMO MARPOL Annex VI Compliant
- NRMM (97/68/EC), as amended

Ref: Engine Emission Label

Certified by:

9-Mar-14

Performance Curve: 6090AFM85_B

All values at rated speed, power, and standard conditions, per SAE J1995 unless otherwise noted.

Engine Installation Criteria

General Data

Model	6090AFM85		
Number of Cylinders	6		
Bore	118 mm	4.65 in	
Stroke	136 mm	5.35 in	
Displacement	9.0 L	549 in ³	
Compression Ratio	16.3:1		
Valves per Cylinder, Intake/Exhaust	2/2		
Combustion System	Direct injection		
Firing Order	1-5-3-6-2-4		
Engine Type	In line, 4 Cycle		
Aspiration	Turbocharged and Aftercooled		
Aftercooling System	Engine coolant		
Engine Crankcase Vent System	Closed		

Cooling System*

Engine Coolant Heat Rejection**	259 kW	14742 BTU/min
Max. Pressure Drop Across Keel Cooler	40 kPa	5.8 psi
Coolant Flow	329 L/min	87 gal/min
Seawater Flow (heat exchanged)	413 L/min	109 gal/min
Thermostat Start to Open	71 °C	155 °F
Thermostat Fully Open	84 °C	182 °F
Engine Coolant Capacity, HE	30 L	7.9 gal
Engine Coolant Capacity, KC	26 L	6.9 gal
Min. Coolant Fill Rate	12 L/min	3.2 gal/min
Min. Pressure Cap	110.3 kPa	16 psi
Min. Pump Inlet Pressure	30 kPa	4.4 psi
Max. External Coolant Restriction	40 kPa	5.8 psi
Normal Operation Max Top Tank Temperature	100 °C	212 °F
≤ 5% of Total Operating Time Top Tank Temperature	100-110 °C	212-230 °F
Absolute Max Top Tank Temperature	110 °C	230 °F
Recommended Fuel Cooler	13 kW	714 BTU/min
Engine Radiated Heat	36 kW	2042 BTU/min

* The cooling system should be capable of typical at ambient up to the maximum conditions in which the vessel will operate.

Typical operation is defined as the average load sustainable in the vessel over 10 min.

** Reference 32 °C Sea Water Temperature

Physical Data

Length to rear face of block	1293 mm	50.9 in
Length maximum	1714 mm	67.5 in
Width maximum	938 mm	36.9 in
Height, crank centerline to top	665 mm	26.2 in
Height, crank centerline to bottom	319 mm	319 in
Weight, with oil, no coolant (includes engine, flywheel housing, flywheel, and electronics)	1055 kg	2325 lb
Center of Gravity Location, X-axis From Rear Face of Block	408 mm	16.1 in
Center of Gravity Location, Y-axis Right of Crankshaft	38 mm	1.5 in
Center of Gravity Location, Z-axis Above Crankshaft	200 mm	7.9 in
Max. Allowable Static Bending Moment At Rear Face of Flywheel Housing with 5-G Load	814 Nm	600 lb-ft
Thrust Bearing Load Limit, Forward Continuous	8.6 kN	1933 lbf
Thrust Bearing Load Limit, Forward Intermittent	13 kN	2923 lbf
Thrust Bearing Load Limit, Rearward Continuous	4 kN	899 lbf
Thrust Bearing Load Limit, Rearward Intermittent	6 kN	1349 lbf

Electrical System

Min. Recommended Battery Capacity, 12V @32 °F (0 °C)	1100 amps
Min. Recommended Battery Capacity, 24V @32 °F (0 °C)	750 amps
Starter Rolling Current, 12V @32 °F (0 °C)	920 amps
Starter Rolling Current, 24V @32 °F (0 °C)	600 amps
Min. Voltage at ECU during Cranking, 12V	6 volts
Min. Voltage at ECU during Cranking, 24V	10 volts
Max. Allowable Start Circuit Resistance, 12V	0.0012 ohms
Max. Allowable Start Circuit Resistance, 24V	0.002 ohms
Recommended Starter Cable, 12V 100"	#00
Recommended Starter Cable, 24V 100"	#2
Recommended Starter Cable, 12V 200"	#0000 or #2#00
Recommended Starter Cable, 24V 200"	#0
Electrical Component Maximum Temperature Limit	125 °C 257 °F

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Engine Installation Criteria

Fuel System

ECU Description	L14			
Fuel Injection Pump	Denso HP4			
Governor Type	Electronic			
Volumetric Fuel Consumption	71.5	L/hr	18.9	gal/hr
Mass Fuel Consumption	60.7	kg/hr	134	lb/hr
Total Fuel Volumetric Flow	240	L/hr	63.4	gal/hr
Total Fuel Mass Flow	204	kg/hr	450	lb/hr
Max. Fuel Inlet Restriction*	20	kPa	80	in.H2O
Max. Fuel Inlet Pressure	20	kPa	80	in.H2O
Max Fuel Return Pressure	20	kPa	80	in.H2O
Max. Fuel Height Above Transfer Pump	2.4	m	7.9	ft
Max. Leak-off Return Height	2.4	m	7.9	ft
Max. Fuel Inlet Height Above Fuel Tank Supply	2.4	m	7.9	ft
Normal Operation Fuel Temperature	40	°C	104	°F
Max. Fuel Inlet Temperature	100	°C	212	°F
Min. Recommended Fuel Line Inside Diameter	8.34	mm	0.33	in
Min. Recommended Fuel Line Size	6 (-) AN			
Primary Fuel Filter	10 mic			
Secondary Fuel Filter	2 mic			

Lubrication System

Oil Pressure at Rated Speed	300	kPa	44	psi
Oil Pressure at Low Idle (650rpm)**	141	kPa	20	psi
Max. Crankcase Pressure	2	kPa	8	in.H2O
Maximum Installed Angle, Front Down	0 deg			
Maximum Installed Angle, Front Up	12 deg			
Engine Angularity Limits Any Direction, Continuous***	20 deg			
Engine Angularity Limits Any Direction, Intermittent***	30 deg			

* With clean filters

** With John Deere Plus-50 II™ 15w-40, not applicable with break in oil.

*** With 1932 option

Air Intake System

Engine Air Flow	24.0	m ³ /min	848	ft ³ /min
Intake Manifold Pressure	202	kPa	29.3	psi
Manifold Air Temperature	83	°C	189	°F
Maximum Manifold Air Temperature	130	°C	266	°F
Max. Allowable Temperature Rise, Ambient	17	°C	30	°F
Air to Engine Inlet				
Max. Air Intake Restriction, Clean Air Cleaner	3	kPa	12	in.H ₂ O
Max. Air Intake Restriction, Dirty Air Cleaner	6.25	kPa	25	in.H ₂ O
Min. Ventilation Area	0.148	m ²	229	in ²

Performance Data

Rated Power	243	kW	325	hp
Rated Speed	2200 RPM			
Peak Torque Speed	1700 RPM			
Low Idle Speed	650 RPM			
Rated Torque	1053	Nm	777	ft-lb
Peak Torque	1364	Nm	1006	ft-lb
BMEP, Rated	1470	kPa	213	psi
Rated Pferdestärke (metric hp)	330 ps			
Front Drive Capacity, Intermittent	955	Nm	704	lb-ft
Front Drive Capacity, Continuous	955	Nm	704	lb-ft

Exhaust System

Exhaust Flow	52.7	m ³ /min	1861	ft ³ /min
Exhaust Flow @ gas STP	22.4	m ³ /min	791	ft ³ /min
Exhaust Temperature	430	°C	806	°F
Max. Allowable Exhaust Restriction	7.5	kPa	30	in.H ₂ O
Max. Shear on Turbocharger Exhaust Outlet	11	kg	24.3	lb
Max. Bending Moment on Turbocharger Exhaust Outlet	7	Nm	15.4	lb-ft
Min. Exhaust Pipe Diameter, Dry	114.3	mm	4.5	in
Min. Exhaust Pipe Diameter, Wet	127	mm	5.0	in

Performance Curve: 6090AFM85_B

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Engine Installation Criteria

Engine Performance Data Table

Engine Speed	Crank Power		Crank Torque		* Prop Power		* Prop Fuel		* Prop BSFC
	RPM	kW	hp	Nm	lb-ft	kW	hp	L/hr	gal/hr
2200	243	325	1053	777	243	325	71	19	250
2100	243	325	1103	814	211	283	60	16	244
2000	243	325	1158	854	182	244	51	13	236
1900	243	325	1219	899	156	210	42	11	230
1800	243	326	1290	952	133	178	37	10	239
1700	243	326	1364	1006	112	150	31	8	234
1600	221	296	1319	973	93	125	25	7	228
1500	189	254	1204	888	77	103	21	5	229
1400	159	214	1088	802	63	84	18	5	250
1300	134	179	983	725	50	67	14	4	244
1200	112	150	888	655	39	53	11	3	236
1100	90	120	778	574	30	41	9	2	239
1000	73	99	702	517	23	31	7	2	249

* Theoretical 3.0 exponent propeller curve , measured at flywheel

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