



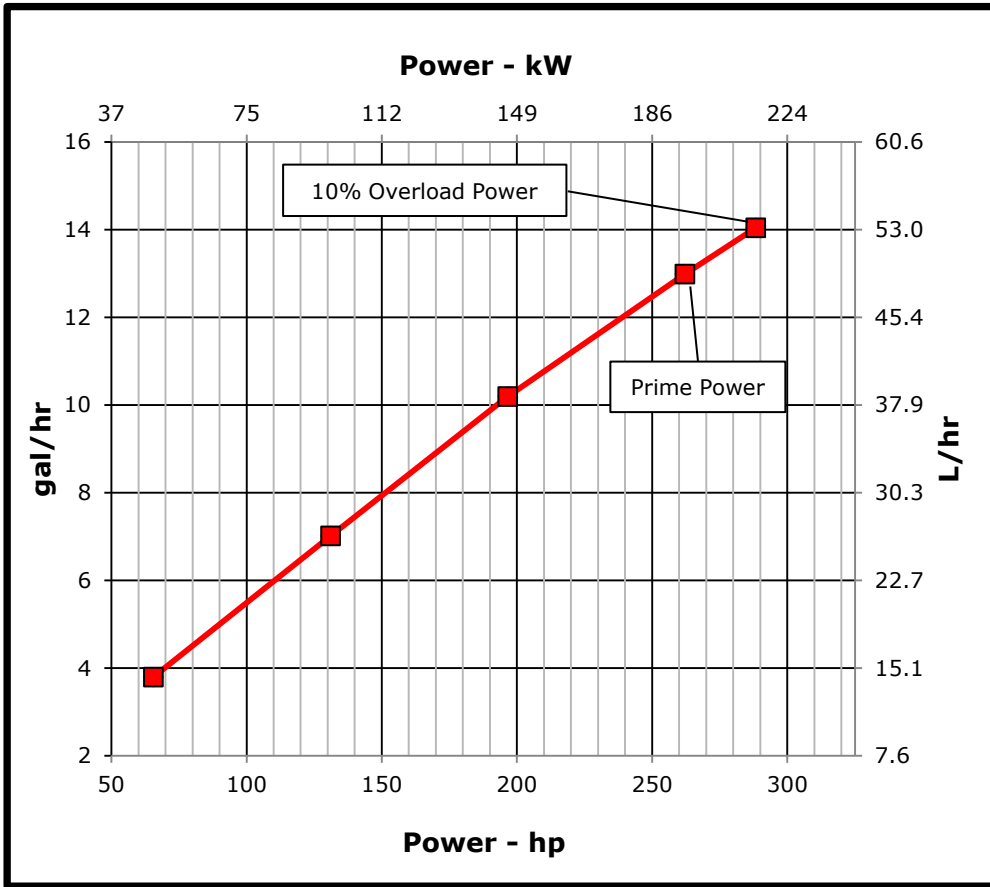
JOHN DEERE

ENGINE PERFORMANCE CURVE

Rating: **60 Hz - 262 HP (195 kW) @ 1800 rpm**
 Application: **Marine**

PowerTech™ 6.8L Engine
Model: 6068SFM85

Generator Efficiency (%)	Power Factor	Calculated Gen-Set Rating		Prime Power	10% Overload Power
		kW	kVA	hp (kW)	hp (kW)
88-92	0.8	172-179	215-224	261 (195)	288 (215)



REFERENCE CONDITIONS

Air Intake Restriction.....12 in.H₂O (3 kPa)
 Exhaust Back Pressure..... 30 in.H₂O (7.5 kPa)

Rated speed and power
 Gross power guaranteed within ±5% at SAE J1995 and ISO 3046
 11995 and ISO 3046 conditions:

- 77 °F (25 °C) air inlet temperature
- 29.31 in.Hg (99 kPa) barometric pressure
- 104 °F (40 °C) fuel inlet temperature
- 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced in any manner by operating characteristics of the vessel (free field temp).

Conversion factors:

- Power: kW = hp x 0.746
- Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
- Torque: N·m = lb-ft x 1.356

All values from currently available data. Subject to manufacturing and measurement variations and to change without notice.
 Actual performance is subject to application and operation conditions outside of John Deere control.

Notes:

Marine Generator: The Marine generator engine rating is the power available under normal varying electrical load factors for an unlimited number of hours per year in commercial applications.
 This rating incorporates a 10% overload capability, and conforms to ISO 8528 prime power. Average load over a 24-hour period shall not exceed 67% of the prime rating, of which no more than 2 hours are between 100% and 110% of the prime rating.

The marine generator rating is restricted to generator applications only. The criteria used to establish marine generator application ratings are the same used to establish industrial prime power generator application ratings

Designed/Calibrated to meet:

- EPA Commercial Marine Tier 3
- IMO MARPOL Annex VI Compliant

Certified by:

Adam Paull

Ref: Engine Emission Label

15-Aug-12

Performance Curve: 6068SFM85_F

All values at rated speed, power, and standard conditions, per SAE J1995 unless otherwise noted.

Engine Installation Criteria

General Data

Model	6068SFM85		
Number of Cylinders	6		
Bore	106 mm	4.17 in	
Stroke	127 mm	5.00 in	
Displacement	6.8 L	415 in ³	
Compression Ratio	16.3:1		
Valves per Cylinder, Intake/Exhaust	2/2		
Combustion System	Direct injection		
Firing Order	1-5-3-6-2-4		
Engine Type	In line, 4 Cycle		
Aspiration	Turbocharged and Aftercooled		
Aftercooling System	Seawater cooled		
Engine Crankcase Vent System	Closed		

Cooling System*

Total Engine to Seawater Heat Rejection**	175 kW	9961 BTU/min	
Aftercooler Heat Rejection	59 kW	3358 BTU/min	
Coolant Flow	250 L/min	66 gal/min	
Thermostat Start to Open	82 °C	180 °F	
Thermostat Fully Open	95 °C	203 °F	
Min. Coolant Fill Rate	12 L/min	3.2 gal/min	
Min. Pressure Cap	110.3 kPa	16 psi	
Max. External Coolant Restriction	40 kPa	5.8 psi	
Normal Operation Max Top Tank Temperature	100 °C	212 °F	
≤ 5% of Total Operating Time Top Tank Temperature	100-110 °C	212-230 °F	
Absolute Max Top Tank Temperature	110 °C	230 °F	
Recommended Fuel Cooler	11 kW	605 BTU/min	
Engine Radiated Heat	25 kW	1406 BTU/min	

* The cooling system should be capable of typical at ambient up to the maximum conditions in which the vessel will operate.

Typical operation is defined as the average load sustainable in the vessel over 10 min.

** Reference 32 °C Sea Water Temperature

Physical Data

Length to rear face of block	1027 mm	40.4 in
Length maximum	1317 mm	51.9 in
Width maximum	872 mm	34.3 in
Height, crank centerline to top	645 mm	25.4 in
Height, crank centerline to bottom	293 mm	11.5 in
Weight, with oil, no coolant (includes engine, flywheel housing, flywheel, and electronics)	0 kg	0 lb
Center of Gravity Location, X-axis From Rear Face of Block	0 mm	0 in
Center of Gravity Location, Y-axis Right of Crankshaft	0 mm	0.0 in
Center of Gravity Location, Z-axis Above Crankshaft	0 mm	0 in
Max. Allowable Static Bending Moment At Rear Face of Flywheel Housing with 5-G Load	814 Nm	600 lb-ft
Thrust Bearing Load Limit, Forward Continuous	2.2 kN	495 lbf
Thrust Bearing Load Limit, Forward Intermittent	4 kN	899 lbf
Thrust Bearing Load Limit, Rearward Continuous	1 kN	225 lbf
Thrust Bearing Load Limit, Rearward Intermittent	2 kN	450 lbf

Electrical System

Min. Recommended Battery Capacity, 12V @32 °F (0 °C)	925 amps
Min. Recommended Battery Capacity, 24V @32 °F (0 °C)	625 amps
Starter Rolling Current, 12V @32 °F (0 °C)	920 amps
Starter Rolling Current, 24V @32 °F (0 °C)	600 amps
Min. Voltage at ECU during Cranking, 12V	6 volts
Min. Voltage at ECU during Cranking, 24V	10 volts
Max. Allowable Start Circuit Resistance, 12V	0.002 ohms
Max. Allowable Start Circuit Resistance, 24V	0.0012 ohms
Recommended Starter Cable, 12V 100"	#00
Recommended Starter Cable, 24V 100"	#2
Recommended Starter Cable, 12V 200"	#0000 or 2 #00
Recommended Starter Cable, 24V 200"	#0
Electrical Component Maximum Temperature Limit	125 °C 257 °F

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Engine Installation Criteria

Fuel System

ECU Description	L14		
Fuel Injection Pump	HPCR		
Governor Type	Electronic		
Volumetric Fuel Consumption, Prime	49.2 L/hr	13.0 gal/hr	
Mass Fuel Consumption, Prime	41.8 kg/hr	92 lb/hr	
Total Fuel Volumetric Flow	192 L/hr	50.7 gal/hr	
Total Fuel Mass Flow	163 kg/hr	360 lb/hr	
Max. Fuel Inlet Restriction*	20 kPa	80 in.H2O	
Max. Fuel Inlet Pressure	20 kPa	80 in.H2O	
Max Fuel Return Pressure	20 kPa	80 in.H2O	
Max. Fuel Height Above Transfer Pump	2.4 m	7.9 ft	
Max. Leak-off Return Height	2.4 m	7.9 ft	
Max. Fuel Inlet Height Above Fuel Tank Supply	2.4 m	7.9 ft	
Normal Operation Fuel Temperature	40 °C	104 °F	
Max. Fuel Inlet Temperature	100 °C	212 °F	
Min. Recommended Fuel Line Inside Diameter	7.46 mm	0.29 in	
Min. Recommended Fuel Line Size	5 (-) AN		
Primary Fuel Filter	10 mic		
Secondary Fuel Filter	2 mic		

Lubrication System

Oil Pressure at 1800 RPM**	341 kPa	49 psi	
Max. Crankcase Pressure	2 kPa	8 in.H ₂ O	
Maximum Installed Angle, Front Down	0 deg		
Maximum Installed Angle, Front Up	12 deg		
Engine Angularity Limits Any Direction, Continuous***	25 deg		
Engine Angularity Limits Any Direction, Intermittent***	35 deg		

Seawater Pump System

Seawater Pump Flow	246 L/min	65 gal/min	
Max. Suction Lift	3 m	9.8 ft	
Max. Outlet Pressure	140 kPa	20 psi	
Max. Inlet Restriction	30 kPa	4 psi	

* With clean filters

** With John Deere Plus-50 II™ 15w-40, not applicable with break in oil.

*** With 19BP option

Air Intake System

Engine Air Flow	15.9 m ³ /min	563 ft ³ /min	
Intake Manifold Pressure	309 kPa	44.8 psi	
Manifold Air Temperature	36 °C	96 °F	
Maximum Manifold Air Temperature	67 °C	152.6 °F	
Max. Allowable Temperature Rise, Ambient Air to Engine Inlet	17 °C	30 °F	
Max. Air Intake Restriction, Clean Air Cleaner	3 kPa	12 in.H ₂ O	
Max. Air Intake Restriction, Dirty Air Cleaner	6.25 kPa	25 in.H ₂ O	
Min. Ventilation Area	0.098 m ²	152 in ²	

Performance Data

Prime Power	195 kW	262 hp	
10% Overload Power	215 kW	288 hp	
Rated Speed	1800 RPM		
Low Idle Speed	1800 RPM		
Prime Torque	1037 Nm	765 lb-ft	
BMEP, Prime	1916 kPa	278 psi	
Rated Pferdestärke, Prime (metric hp)	266 ps		
Front Drive Capacity, Intermittent	907 Nm	669 lb-ft	
Front Drive Capacity, Continuous	907 Nm	669 lb-ft	
Software and Label Convertible to 50 Hz?	YES		

Exhaust System

Exhaust Flow	35 m ³ /min	1236 ft ³ /min	
Exhaust Flow @ gas STP	18.5 m ³ /min	653 ft ³ /min	
Exhaust Temperature	334 °C	633.2 °F	
Max. Allowable Exhaust Restriction	7.5 kPa	30 in.H ₂ O	
Max. Shear on Turbocharger Exhaust Outlet	11 kg	24.3 lb	
Max. Bending Moment on Turbocharger Exhaust Outlet	7 Nm	15.4 lb-ft	
Min. Exhaust Pipe Diameter, Dry	101.6 mm	4.0 in	
Min. Exhaust Pipe Diameter, Wet	114.3 mm	4.5 in	

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Engine Installation Criteria

Engine Performance Data Table

Engine Power	Crank Power		Crank Torque		Fuel Consumption		BSFC
	kW	hp	Nm	lb-ft	L/hr	gal/hr	
25%	49	66	259	191	14.4	3.8	250
50%	98	131	518	382	26.6	7.0	231
75%	147	197	778	574	38.6	10.2	224
100%	195	262	1037	765	49.2	13.0	214
110%	215	288	1141	841	53.1	14.0	210

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